

ABSTRACT OF THE DISCLOSURE

The invention herein illustrates a tool and method for use in joining pipes or other tubular fittings having different diameters in a telescopic type joint. The preferred tool provides a pair of dimples or marks on one of the pipes to obstruct insertion as one pipe is slid into another. The obstruction thus provides a uniform overlap of the pipes to ensure sufficient surface area for the material used in the joining process, such as a brazing metal. Overlapping uniformity provides a strong, durable joint. The tool includes a pair of jaws which can be closed along the wall of the tubular member to form for example, a pair of dimples therein. In an alternate embodiment of the pipe fitting tool only one dimple is formed in the pipe wall from a single ram.